



IEC motors

ABB motors for water and wastewater  
WIMES compliant  
0.75 to 1,000 kW

Power and productivity  
for a better world™

**ABB**

# ABB motors for water and wastewater

## WIMES compliant

**ABB motors for water and wastewater is a range designed specifically to meet the UK's Water Industry Mechanical and Electrical Specification (WIMES 3.03 issue 6 dated October 2014); a standard developed by The Pump Centre\* working closely with the country's water utilities.**

Meeting this water specification means that public and private utilities and OEMs can confidently specify a motor for any pump, compressor or fan application used within the water and wastewater sector.

The motor is packed with features that afford greater protection against the environmental conditions found in water and wastewater applications.

The motor has evolved from ABB's long established and market leading IEC low voltage motor range. Rather than customising each motor using a series of variant codes and options, the range is available from stock or as production build using a single code with all the necessary features, at a price that the industry demands.

### ABB motors for water and wastewater

- From 0.75 to 1,000 kW
- IE3 premium efficiency and IE4 super premium efficiency
- Cast iron in frame sizes from 80 to 450, aluminium in frame sizes from 80 to 180
- Poles 2, 4 or 6
- Voltages 230/400 V or 400/690 V
- Frequency 50 Hz
- Insulation class F, with B temperature rise
- Continuous duty S1 or VSD duty S9
- Up to 5 years warranty

### What is WIMES?

WIMES defines the requirements for a wide range of mechanical and electrical equipment used in the UK water industry.

Low voltage electric motors are specifically covered by WIMES 3.03 issue 6, which sets out minimum standards for:

- Energy efficiency and life cycle cost
- Build quality
- Environmental protection

WIMES ensures that motors used in water and wastewater applications are as efficient and reliable as possible.

### What features make a motor compliant to WIMES?

To comply with WIMES, electric motors must meet or exceed the minimum standards defined as:

#### 1. Energy efficiency

WIMES lays down minimum efficiencies for 2, 4 and 6 pole electric motors up to 1,000 kW which are equivalent to today's IE3 efficiency level.

#### 2. Build quality

A WIMES motor must be robust, with a good level of protection against the harsh operating environment encountered in water and wastewater applications. The motors must be able to meet the continuous duty cycles common in this industry. A WIMES compliant motor needs to be equipped with a high IP rating and have seals in place to protect the internal bearings and other components within the motor against ingress of contaminants.

#### 3. Environmental protection

Electric motors used in the water and wastewater industry need to have a low environmental impact through:

- Low running costs
- Low noise levels
- Low maintenance costs

This equates to a low cost of ownership.

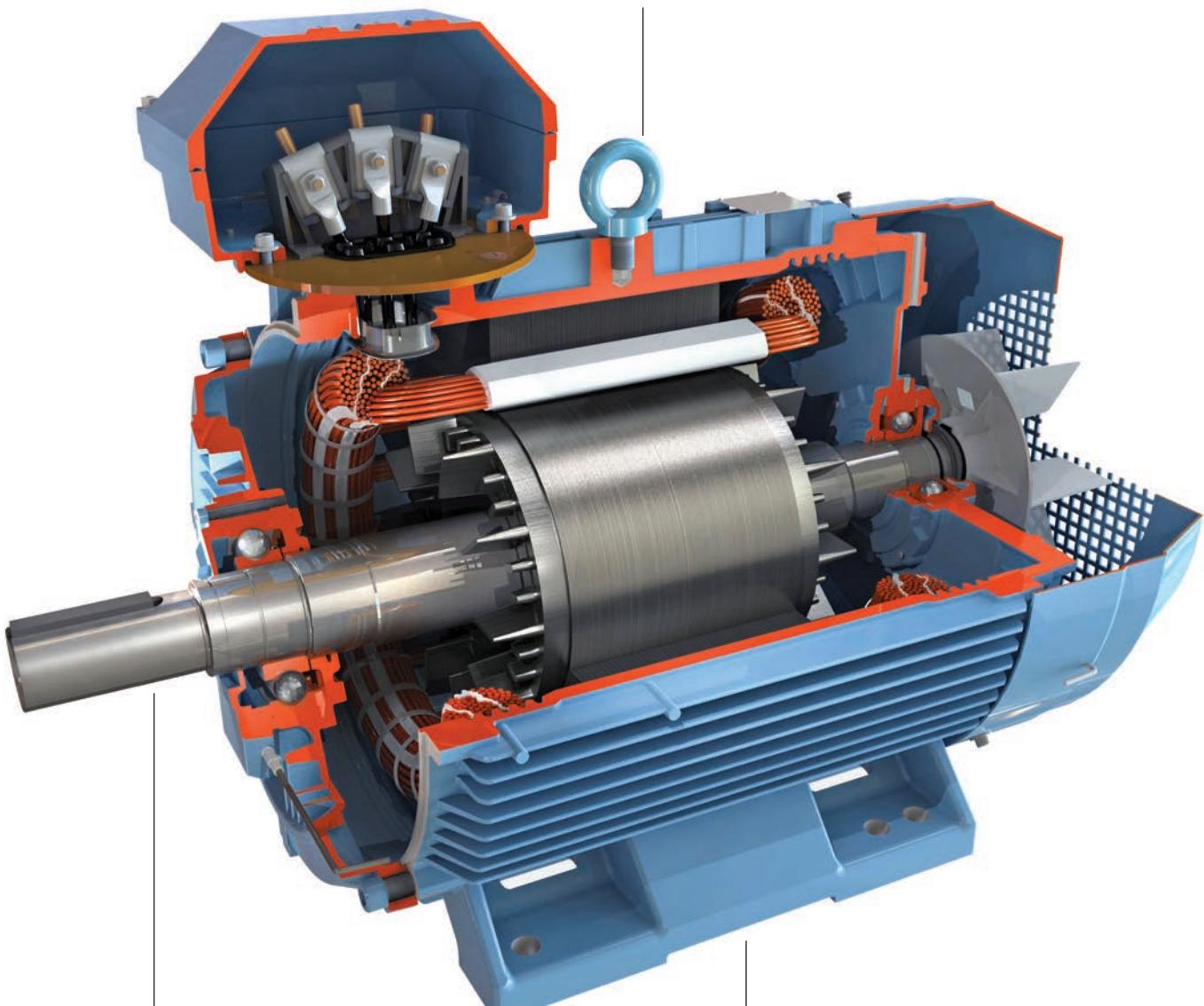


ABB motors for water and wastewater can be easily identified by this logo, affixed to the motor.

\*ABB has worked with The Pump Centre and water utilities in the development of WIMES 3.03 issue 6, designed specifically to address water industry specification requirements for low voltage electric motors. The Pump Centre is an independent membership organisation that is predominantly associated with the water industry. Its members come from across the whole supply chain and include end users, consultants, contractors, manufacturers and suppliers.

# ABB motors for water and wastewater

## Features for WIMES compliance



### 2. Build quality

- V-ring seals and labyrinth seals are used to protect the bearings and internal components from ingress of harmful amounts of water and solids.
- SPM nipples assist with vibration monitoring and preventive maintenance.
- PTC thermistors are contained within the windings of the motor to protect against overheating, while larger motors are also fitted with PT100 temperature sensors to give additional preventive protection, as stipulated by the WIMES specification.
- Up to 5 years warranty.

### 1. Energy efficiency

- Windings are designed to meet or exceed IE3 or IE4 efficiency levels, resulting in reduced losses which means the motor runs cooler with extended regreasing intervals, longer bearing life and enhanced insulation life.

### 3. Environmental protection

- Heating elements are fitted within the windings, with drain holes in the stator frame, which will help protect the motor from the effects of condensation.
- Frames are made of aluminium or high grade robust cast iron with a surface treatment in accordance with C3M (corrosivity category, ISO 12944-2: 2007).
- Steel fan covers and stainless steel rating plates withstand outdoor conditions.
- Reduced losses and improved frame and end-shield designs result in a smaller fan, leading to lower noise levels.

# ABB motors for water and wastewater

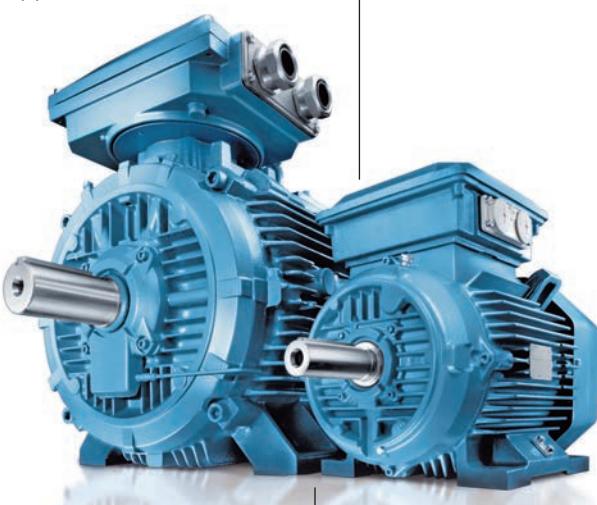
## WIMES compliant motors – standard features

### Technical specifications

Outputs: 0.75 to 1,000 kW	Relative humidity: up to 95 percent
Poles: 2, 4 or 6	Mounting positions according to IEC standards (i.e. B3-IM1001, B5-IM3001 & V1-IM3011)
Frame sizes: Cast iron from 80 to 450, aluminium from 80 to 180	Vibration level grade A according to IEC 60034-14
Frequency: 50 Hz	Continuous duty S1 or VSD duty S9
Voltages: 230/400V or 400/690V	Internal & external earth bolt
Insulation: class F, with B temperature rise	PTC thermistors embedded in windings (additionally, PT100 from 315 frame and above)
Ambient temperature: 20°C to 40°C	

### 1. Energy efficiency

- Efficiency levels: Premium efficiency (IE3) and super premium efficiency (IE4)
- Motors made of aluminium or high grade, robust cast iron
- Totally enclosed fan cooled
- Winding insulation system suitable for frequency converter duty applications



### 2. Build quality

- Bearings locked at D-end for low axial play
- Bearings can be either permanently greased or regreasable, fitted with a grease relief system
- Bearings grease -30°C to 120°C
- Oversized terminal box fitted as standard for ease of installation
- Fan and motor fins optimised for low noise level
- Motor vibration level according to grade A (IEC60034-14)

### 3. Environmental protection

- Degree of protection against the ingress of water or solids: IP55 according to IEC 60034-5 and IEC 60529
- Degree of protection against external mechanical impacts IK08 according to IEC 50102
- Stainless steel rating plates
- Steel fan covers
- Surface treatment (polyurethane or epoxide) in accordance with C3M (corrosivity category, ISO 12944-2: 2007)
- Colour: Munsell blue 8B 4.5/3.25

### Options

Degrees of protection IP56, IP65	Reinforced bearings for tough radial or axial loads
Impact canopy for vertical (shaft down) applications	Enhanced paint systems and/or special paint colour
Enhanced insulation system for VSD duty for 690V supply	Customer identification/tag plate
Heating element in winding	Range of standard cabling solutions
Stainless steel bolts for harsh environments	EMC cable gland
Metal fan for high ambient temperatures	WIMES compliant motors for hazardous environments i.e. Ex d, Ex de, Ex nA
PT100 fitted to bearings	Typical type test reports available on request
Roller bearing at D-end (from motor size 160 upwards)	Routine test report



# ABB motors for water and wastewater

## Technical data – IE3 general performance cast iron motors, 1000 r/min

IP 55 - IC 411 - Insulation class F, temperature rise class B

IE3 efficiency class according to IEC 60034-30-1; 2014

Output kW	Motor type	Product code	Speed r/min	Efficiency IEC 60034-30-1; 2014			Power factor $\text{Cos}\phi$	Current		Torque			Moment of inertia $J = 1/4 \text{GD}^2\text{kgm}^2$	Weight kg	Sound pressure Level $L_{PA}$ dB	
				Full load 100%	3/4 load 75%	1/2 load 50%		$I_N$ A	$I_s/I_N$	$T_N$ Nm	$T_f/T_N$	$T_b/T_N$				
<b>1000 r/min = 6 poles</b>																
				<b>400 V 50 Hz</b>				<b>CENELEC-design</b>								
7.5	M2BAX 160 MLA 6	3GBA163410-••D	975	89.1	90.0	90.0	0.77	15.7	5.7	73.2	1.4	3.0	0.089	119	59	
11	M2BAX 160 MLB 6	3GBA163420-••D	975	90.3	91.1	91.1	0.78	22.5	6.4	107.5	1.6	3.1	0.138	160	64	
15	M2BAX 180 MLA 6	3GBA183410-••D	979	91.2	91.9	91.6	0.79	30.1	5.2	146.9	1.5	2.7	0.212	190	63	
18.5	M2BAX 200 MLA 6	3GBA203410-••D	989	91.7	91.9	91.2	0.82	35.2	6.5	178.8	2.2	3.2	0.496	238	59	
22	M2BAX 200 MLB 6	3GBA203420-••D	989	92.2	92.4	91.4	0.81	42.4	7.3	212.4	2.6	3.5	0.585	263	59	
30	M2BAX 225 SMA 6	3GBA223210-••D	986	92.9	93.6	93.5	0.84	55.5	6.7	291.0	2.3	2.7	0.724	285	59	
37	M2BAX 250 SMA 6	3GBA253210-••D	990	93.3	93.7	93.5	0.80	71.1	6.5	357.0	2.4	3.1	1.3	379	58	
45	M2BAX 280 SMB 6	3GBA283220-••M	991	93.7	94.0	93.5	0.84	82.5	7.4	433.0	2.7	3.0	1.87	547	72	
55	M2BAX 280 SMC 6	3GBA283230-••M	992	94.1	94.4	93.9	0.85	99.3	7.5	528.0	2.8	3.0	2.57	600	71	
75	M2BAX 315 SMB 6	3GBA313220-••M	994	94.6	94.8	94.3	0.84	136.0	6.8	720.0	1.8	2.6	4.1	768	75	
90	M2BAX 315 SMC 6	3GBA313230-••M	994	94.9	95.1	94.5	0.84	163.0	7.2	864.0	2.0	3.0	4.6	835	76	
110	M2BAX 315 SMD 6	3GBA313240-••M	994	95.1	95.3	94.8	0.83	201.0	7.3	1056.0	2.2	3.1	4.9	889	75	
132	M2BAX 315 MLB 6	3GBA313420-••M	995	95.4	95.5	94.8	0.82	244.0	7.3	1266.0	2.3	3.2	6.3	1051	72	
160	M2BAX 355 SMA 6	3GBA353210-••M	993	95.6	95.9	95.6	0.82	294.0	6.7	1538.0	2.5	2.6	7.9	1342	75	
200	M2BAX 355 SMB 6	3GBA353220-••M	993	95.8	96.1	95.9	0.82	367.0	6.7	1923.0	2.6	2.5	9.7	1506	75	
250	M2BAX 355 SMC 6	3GBA353230-••M	993	95.8	96.0	95.7	0.81	465.0	7.7	2404.0	3.0	3.1	11.3	1650	75	





# ABB motors for water and wastewater

## Technical data – IE3 process performance cast iron motors, 1000 r/min

IP 55 - IC 411 - Insulation class F, temperature rise class B

IE3 efficiency class according to IEC 60034-30-1; 2014

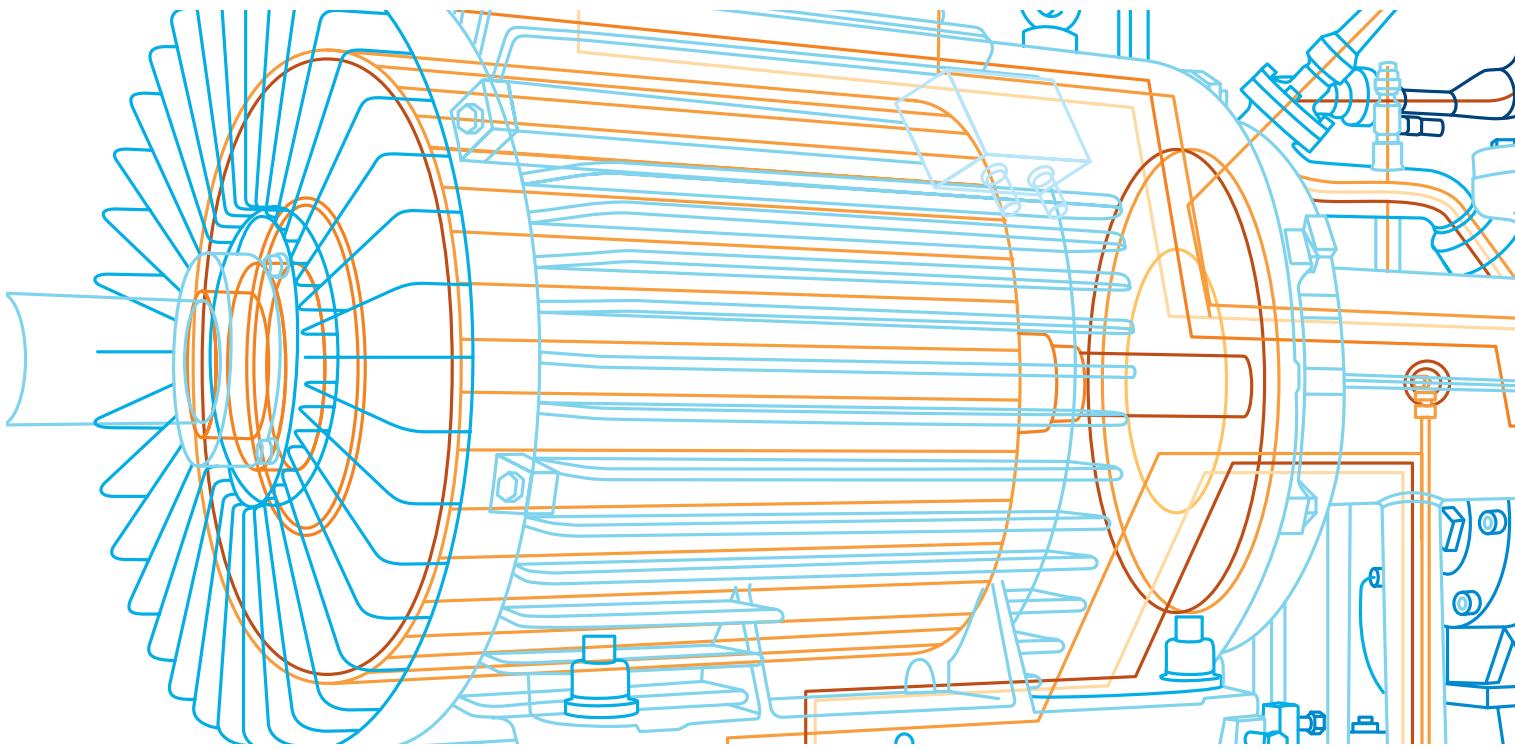
Output kW	Motor type	Product code	Speed r/min	Efficiency IEC 60034-30-1; 2014			Power factor Cosφ	Current		Torque			Moment of inertia J = 1/4 GD <sup>2</sup> kgm <sup>2</sup>	Weight kg	Sound pressure Level L <sub>PA</sub> dB
				Full load 100%	3/4 load 75%	1/2 load 50%		I <sub>N</sub> A	I <sub>S/I_N</sub>	T <sub>N</sub> Nm	T <sub>/T_N</sub>	T <sub>b/T_N</sub>			
<b>1000 r/min = 6 poles</b>															
0.75	M3BP 90 SLD 6	3GBP093040--L	944	78.9	79.4	77.6	0.73	1.9	4.4	7.57	2.1	2.8	0.00560	29	44
1.1	M3BP 90 LF 6	3GBP093560--L	944	81.0	82.1	80.5	0.75	2.65	4.7	11.1	2.1	2.8	0.00680	33	44
1.5	M3BP 100 MLB 6	3GBP103420--L	960	82.5	82.5	80.3	0.65	3.8	5.4	14.9	2.7	3.4	0.0120	41	49
2.2	M3BP 112 MJ 6	3GBP113390--L	962	84.3	84.4	83.2	0.68	5.3	4.2	21.8	1.4	2.3	0.0196	53	66
3	M3BP 132 SMB 6	3GBP133220--L	981	85.6	85.5	84.0	0.63	8.0	6.6	29.2	2.7	3.8	0.0355	75	57
4	M3BP 132 SMF 6	3GBP133260--L	980	86.8	86.5	84.9	0.62	10.7	6.6	39.0	2.7	3.8	0.0416	82	57
5.5	M3BP 132 SMJ 6	3GBP133290--L	966	88.0	88.5	88.0	0.72	12.5	5.0	54.0	1.7	2.7	0.0408	81	57
7.5	M3BP 160 MLA 6	3GBP163051--K	980	90.8	91.5	91.0	0.78	15.2	7.9	73.0	1.7	3.3	0.114	172	59
11	M3BP 160 MLB 6	3GBP163052--K	979	91.2	91.8	91.1	0.74	23.5	8.5	107	2.2	3.9	0.131	185	59
15	M3BP 180 MLA 6	3GBP183051--K	981	92.2	92.4	91.5	0.77	30.4	7.7	146	2.2	3.5	0.225	234	59
18.5	M3BP 200 MLA 6	3GBP203051--K	990	92.8	93.2	92.6	0.77	37.3	7.5	178	2.6	3.2	0.448	291	63
22	M3BP 200 MLB 6	3GBP203052--K	990	93.3	93.7	93.1	0.79	43.0	7.8	212	2.6	3.2	0.531	318	63
30	M3BP 225 SMA 6	3GBP223051--K	989	94.1	94.6	94.4	0.81	56.8	7.9	289	2.8	3.1	0.813	392	63
37	M3BP 250 SMA 6	3GBP253051--K	991	94.4	94.9	94.7	0.83	68.0	7.7	356	2.7	2.9	1.49	467	63
45	M3BP 280 SMB 6	3GBP283220--K	992	94.7	95.1	94.6	0.85	80.8	6.9	433	2.4	2.6	2.2	680	65
55	M3BP 280 SMC 6	3GBP283230--K	990	95.0	95.4	95.0	0.85	98.5	6.8	531	2.4	2.6	2.85	725	65
75	M3BP 315 SMC 6	3GBP313230--K	994	95.3	95.6	95.2	0.83	137	7.0	720	2.2	2.8	4.9	1000	67
90	M3BP 315 SMD 6	3GBP313240--K	994	95.5	95.8	95.4	0.81	168	7.2	865	2.4	2.9	4.9	1040	67
110	M3BP 315 MLB 6	3GBP313420--K	994	95.7	95.9	95.7	0.83	200	6.9	1057	2.3	2.7	6.3	1200	68
132	M3BP 315 LKA 6	3GBP313810--K	993	95.9	96.1	95.9	0.82	242	6.9	1269	2.4	2.7	7.3	1410	68
160	M3BP 315 LKC 6	3GBP313830--K	994	96.1	96.3	96.2	0.82	293	7.4	1537	2.7	2.9	9.2	1600	68
160	M3BP 355 SMB 6	3GBP353220--K	995	96.1	96.1	95.6	0.82	293	7.0	1536	2.1	2.7	9.7	1680	73
200	M3BP 355 SMC 6	3GBP353230--K	995	96.2	96.4	96.1	0.82	366	7.3	1919	2.3	2.8	11.3	1820	73
250	M3BP 355 MLB 6	3GBP353420--K	995	96.4	96.6	96.5	0.83	451	7.1	2399	2.3	2.7	13.5	2180	73
315	M3BP 355 LKA 6	3GBP353810--K	994	96.5	96.7	96.4	0.83	568	6.9	3026	2.3	2.6	15.5	2500	76
355	M3BP 355 LKB 6	3GBP353820--K	995	96.5	96.6	96.1	0.81	655	7.7	3407	2.7	2.9	16.5	2600	76
400 <sup>1</sup>	M3BP 355 LKB 6	3GBP353820--G	992	96.0	96.0	95.5	0.83	724	7.2	3850	2.6	2.6	16.5	2600	75
400	M3BP 400 LA 6	3GBP403510--G	993	96.2	96.3	95.8	0.82	731	7.1	3846	2.3	2.7	17.0	2900	76
400	M3BP 400 LKA 6	3GBP403810--G	993	96.2	96.3	95.8	0.82	731	7.1	3846	2.3	2.7	17.0	2900	76
450	M3BP 400 LB 6	3GBP403520--G	994	96.6	96.6	96.1	0.82	819	7.4	4323	2.4	2.8	20.5	3150	76
450	M3BP 400 LKB 6	3GBP403820--G	994	96.6	96.6	96.1	0.82	819	7.4	4323	2.4	2.8	20.5	3150	76
500	M3BP 400 LC 6	3GBP403530--G	993	96.6	96.7	96.2	0.83	900	7.2	4808	2.5	2.7	22.0	3300	76
500	M3BP 400 LKC 6	3GBP403830--G	993	96.6	96.7	96.2	0.83	900	7.2	4808	2.5	2.7	22.0	3300	76
560	M3BP 400 LD 6	3GBP403540--G	993	96.9	96.9	96.4	0.85	981	7.4	5385	2.4	2.8	24.0	3400	77
560	M3BP 400 LKD 6	3GBP403840--G	993	96.9	96.9	96.4	0.85	981	7.4	5385	2.4	2.8	24.0	3400	77
630	M3BP 450 LA 6	3GBP453510--G	994	96.7	96.8	96.4	0.84	1119	6.5	6052	1.1	2.5	31.0	4150	81
710	M3BP 450 LB 6	3GBP453520--G	995	96.9	96.9	96.5	0.85	1244	7.0	6814	1.3	2.5	37.0	4500	81
800 <sup>1</sup>	M3BP 450 LC 6	3GBP453530--G	995	96.9	97.0	96.6	0.84	1418	7.2	7677	1.3	2.7	41.0	4800	81

<sup>1</sup> Temperature rise class F





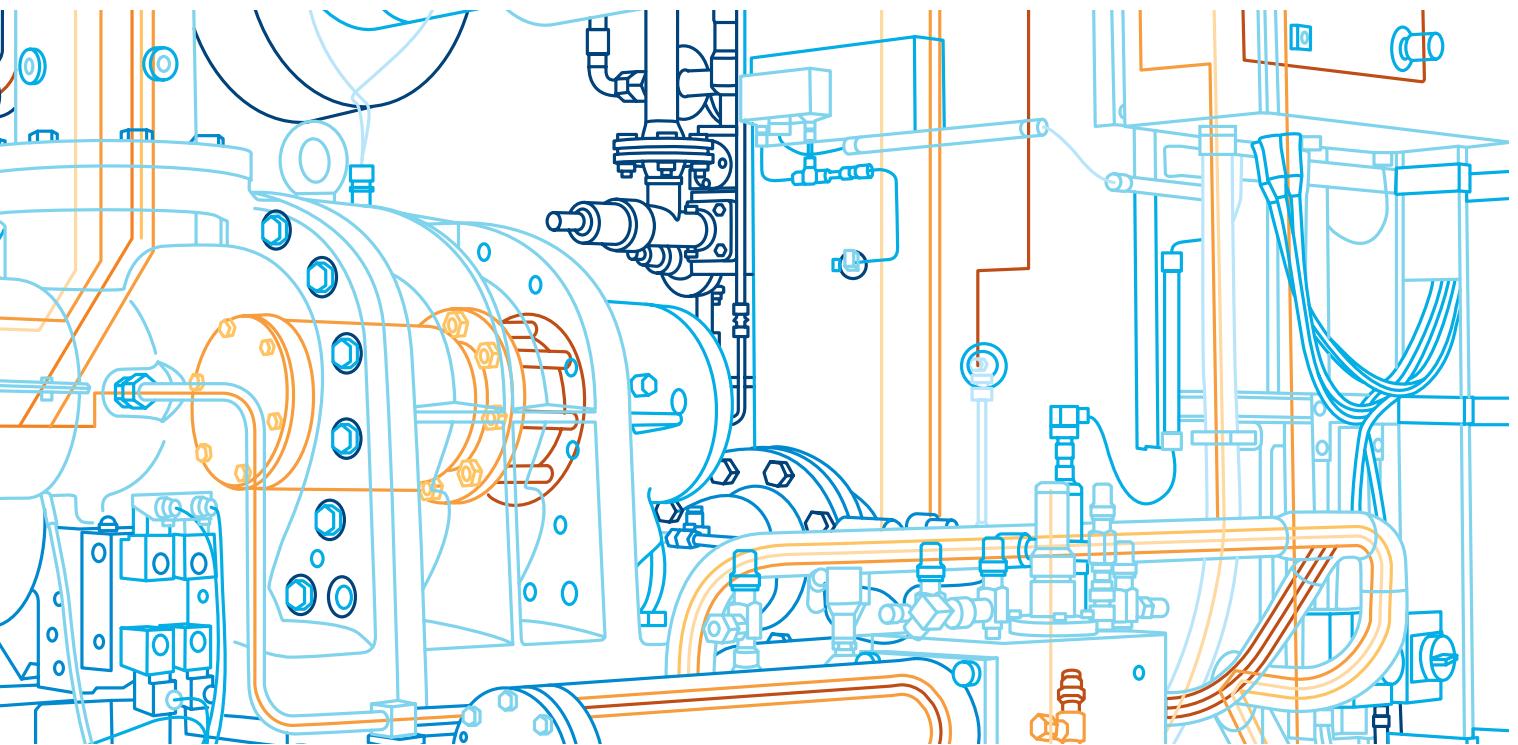
## When choosing an electric motor look beyond the obvious



Which one is more expensive to own, an electric motor that costs £1,000, or one with a price tag of £1,500? The purchase price won't tell the whole truth.

To see the real cost of any electric motor, you have to look beyond the purchasing price. The calculation is not difficult to make but is certainly worth doing. The number you get is the total cost of ownership for the motor, i.e. the true price that you are paying.





#### Purchase price

##### < 1 percent of total costs

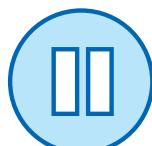
Capital cost of acquiring a new motor does not exceed 3% of the total life cycle costs of the motor (machine monitor, survey of 6000 motors).



#### Cost of running

##### = 35–45 percent of total costs

Cost of running is basically the energy costs that the motor consumes per year. The energy price and annual running hours effecting the cost are more or less fixed, and therefore the cost of running is optimised by motor efficiency. The more the motor runs, the more the efficiency level counts.



#### Cost of not running

##### = 55–65 percent of total costs

The cost of unplanned production stops in a year caused through the failure of a motor. Depending on industry, this cost can ruin the yearly energy savings in just few hours.

All data in this infographics are based on ABB's experience and long cooperation with process industry customers.

#### Example: a typical motor in the water industry

##### 110 kW motor

A motor in the water industry

Output	110 kW
Purchase price	£7,000
Efficiency level	96.2%
kWh cost for user	114.3
kWh cost for user	£0.08
Running hours in process industry	8,400 h/year
Lifetime of a motor	20 years
Cost of running	$110 \times 8,400 \text{ hours} \times 0.08 \text{ pence} \times 20 \text{ years} / 0.962 = £1,536,798$
Number of outage	1
Hours/outage	0.5
Unplanned downtime cost	£20,000 per hour
Cost of not running	$20 \text{ years} \times 1 \times 0.50 \times £20,000 = £200,000$
Cost of ownership:	



$$7,000 + (114.3 \times 8,400 \times 20 \times 0.08) + (20,000 \times 20 \times 1 \times 0.5) = 7,000 + 1,536,798 + 200,000 = 1,743,798$$

Ratio showing the value of the purchase price compared to the total cost of ownership:

$$\text{Cost of ownership ratio} = \frac{£7,000}{£1,743,798} = 0.004$$

# Notes

# Notes

# Contact us

[www.abb.com/motors&generators](http://www.abb.com/motors&generators)

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